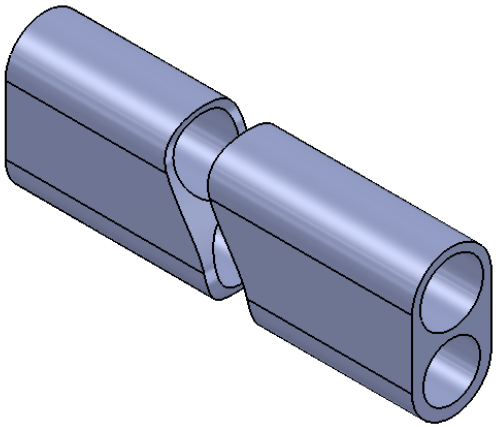
DASH NO.	GLASS
-KK	KK1
-S	KSF5
-SS	KSF10
-K	KF2
-C	KC331
-Q	QUARTZ

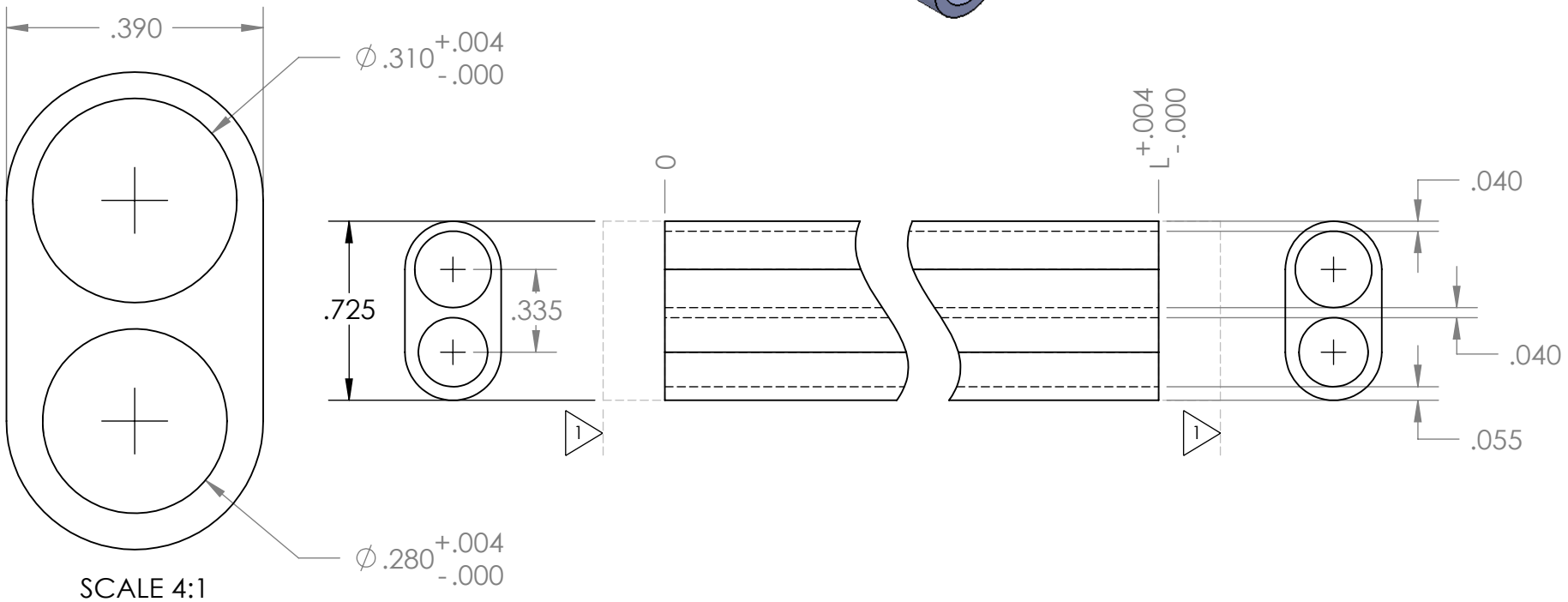
NO SOAK, LIGHT FIRE POLISH ON ENDS.

PART NUMBER
-EXAMPLE-
B A2513 - 332 - KK
REV DRAWING NO. LENGTH MATERIAL



NO.	NOTES
▷	BLANK CUT LENGTH = L + 0.5".
2	L = LASER ROD LENGTH - 0.680" (USE 3.0" FOR 80 mm).
3	POLISHED INSIDE AND OUT TO CLARITY, TO 80 - 50 SCRATCH - DIG.
4	ENDS - FINE GROUND & CHAMFER ON O.D. & I.D. 0.005" - 0.010".
5	STRENGTHEN - 3 DAY SOAK. (EXCEPT WHERE NOTED).

$L = _____ \; {}^{+0.004}_{-0.000}$



SCALE 4:1

REV	DATE	DESCRIPTION	BY	APPR
1	06JUL94	NOTE 1 ADDED.	GR	GR
2	18OCT01	CORRECTED DIMENSIONING FOR TUBE DIA.	GR	CRH
3	07JAN10	HOLE TOLERANCE CHANGED.	CXY	CRH

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NEXT ASSY | USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
(EXCEPT WHERE NOTED)
TOLERANCES:
ONE PLACE DECIMAL ±0.020
TWO PLACE DECIMAL ±0.010
THREE PLACE DECIMAL ±0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL SEE CHART

FINISH SEE NOTES

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	CXY	07JAN10
CHECKED	CRH	07JAN10
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

KIGRE, INC.

TITLE:

TUBE, FILTER - 335/2

SIZE	DWG. NO.	REV
A	A1316-____-__	3

SCALE: 3:2 | WEIGHT: | SHEET 1 OF 1

5 4 3 2 1