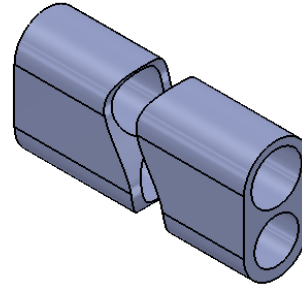
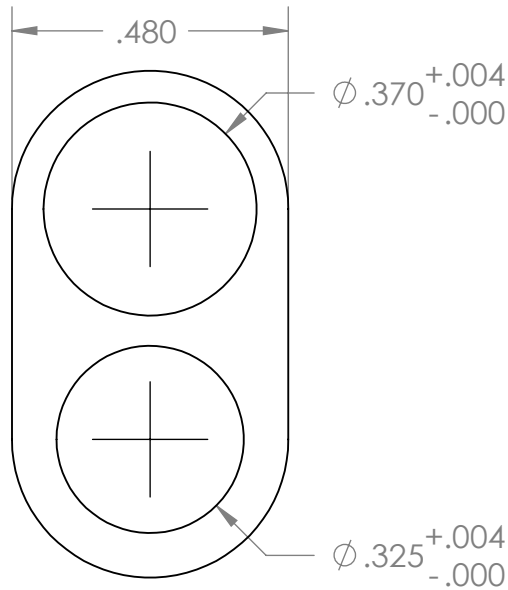


DASH NO.	GLASS	PART NUMBER
-KK	KK1	-EXAMPLE-
-S	KSF5	B A2513 - 332 - KK
-SS	KSF10	
-K	KF2	REV DRAWING NO. LENGTH MATERIAL
-C	KC331	
-Q	QUARTZ	NO SOAK, LIGHT FIRE POLISH ON ENDS

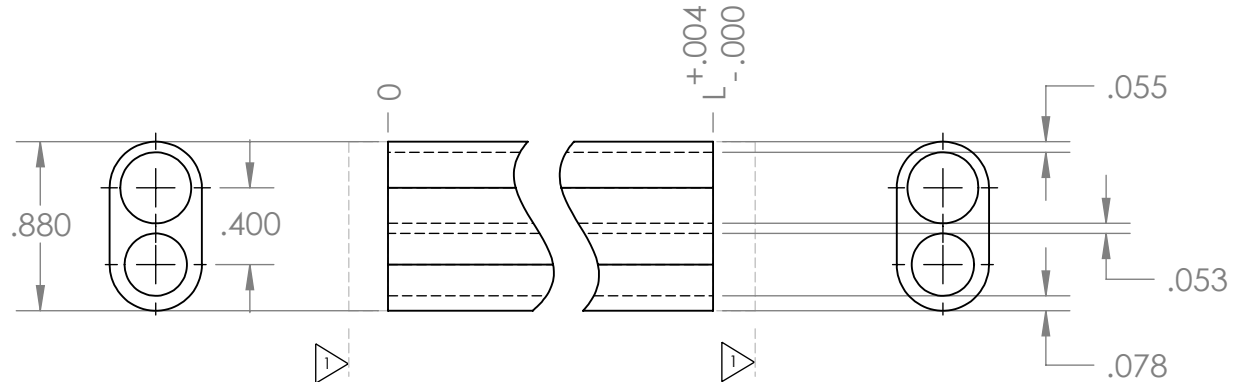
NO.	NOTES
1	▶ BLANK CUT LENGTH = L + 0.5".
2	L=LASER ROD LENGTH - 0.680" (USE 3.0" FOR 80 mm).
3	POLISH INSIDE AND OUT TO CLARITY, TO 80 - 50 SCRATCH - DIG.
4	ENDS-FINE GROUND & CHAMFER ON O.D. & I.D. 0.005" - 0.010".
5	STRENGTHEN - 3 DAY SOAK. (EXCEPT WHERE NOTED).



$$L = \text{_____} \begin{matrix} +0.004 \\ -0.000 \end{matrix}$$



SCALE 3:1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES (EXCEPT WHERE NOTED)		DRAWN	CXY 14JAN10
TOLERANCES:		CHECKED	CRH 14JAN10
ONE PLACE DECIMAL ±0.020		ENG APPR.	
TWO PLACE DECIMAL ±0.010		MFG APPR.	
THREE PLACE DECIMAL ±0.005		Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
MATERIAL		SEE CHART	
FINISH		SEE NOTES	
DO NOT SCALE DRAWING			

KIGRE, INC.

TITLE:  
**TUBE, FILTER - 400/2**

REV	DATE	DESCRIPTION	BY	APPR
1	14JAN10	HOLE TOLERANCE CHANGED FROM ±0.005 TO -0.000 -- +0.004	CXY	CRH

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF KIGRE, INC.. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF KIGRE, INC. IS PROHIBITED.

NEXT ASSY

USED ON

APPLICATION

SIZE	DWG. NO.	REV
A	A1255-____-____	1
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1