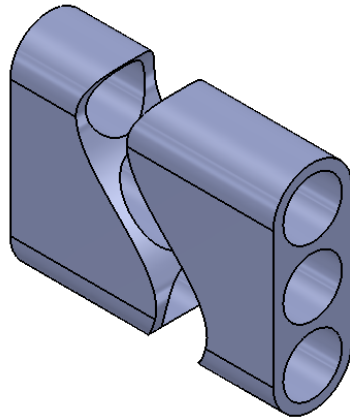


DASH NO.	GLASS
-KK	KK1
-S	KSF5
-SS	KSF10
-K	KF2
-C	KC331
-Q	QUARTZ

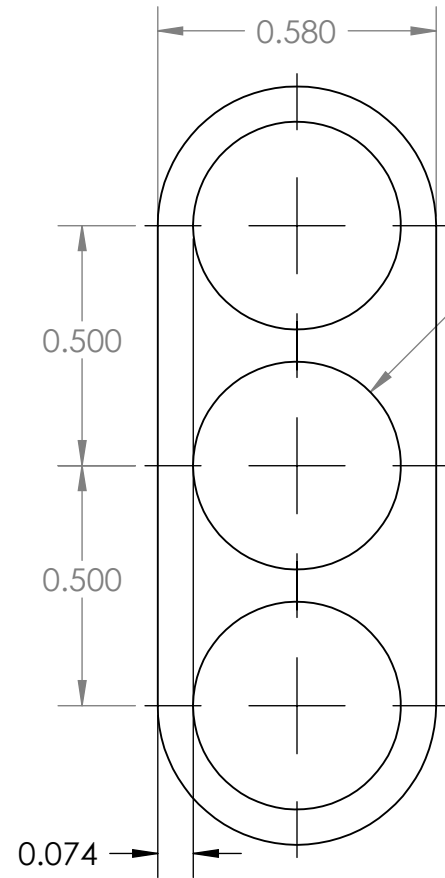
PART NUMBER
-EXAMPLE-
B A2513 - 332 - KK

REV DRAWING NO. LENGTH MATERIAL

NO SOAK, LIGHT FIRE POLISH

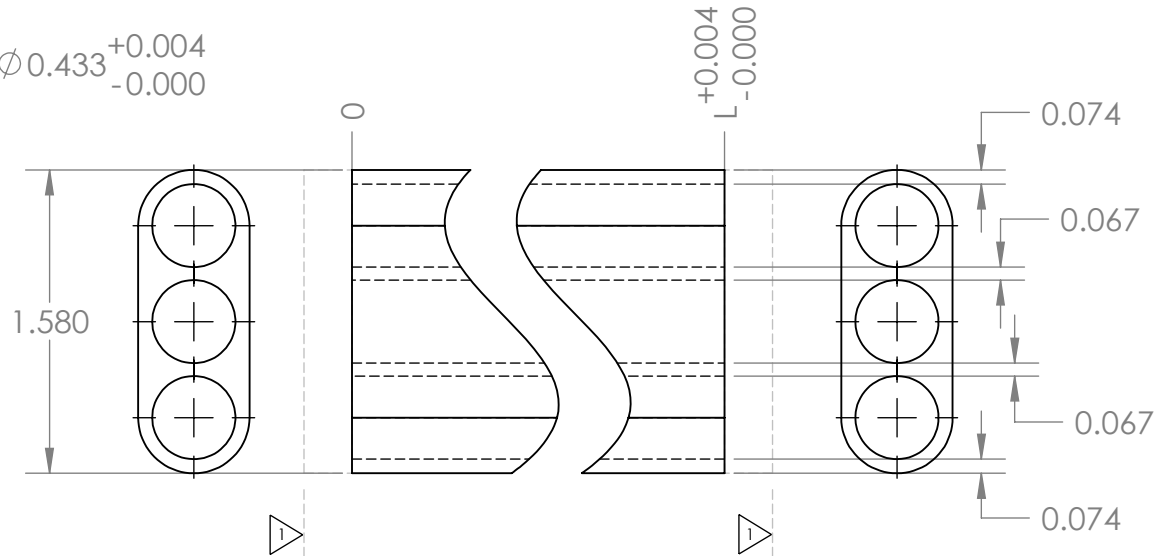


NO.	NOTES
1	▶ BLANK CUT LENGTH = L + 0.5".
2	L = LASER ROD LENGTH - 0.680" (USE 3.0" FOR 80 mm)
3	POLISH INSIDE AND OUT TO CLARITY, TO 80 - 50 SCRATCH - DIG.
4	ENDS-FINE GROUND & CHAMFER ON O.D. & I.D. 0.005" - 0.010".
5	STRENGTHEN - 3 DAY SOAK. (EXCEPT WHERE NOTED).
6	WEB SPACING FOR REFERENCE ONLY
7	FILL IN LENGTH ON DRAWING.



SCALE 5 : 2

3X $\phi 0.433$ $\begin{matrix} +0.004 \\ -0.000 \end{matrix}$



L = $\begin{matrix} +0.004 \\ -0.000 \end{matrix}$

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
(EXCEPT WHERE NOTED)
TOLERANCES:
ONE PLACE DECIMAL ± 0.020
TWO PLACE DECIMAL ± 0.010
THREE PLACE DECIMAL ± 0.005

	NAME	DATE
DRAWN	CXY	25JAN10
CHECKED	CRH	25JAN10
ENG APPR.		
MFG APPR.		
Q.A.		

KIGRE, INC.

TITLE:

TUBE, FILTER - 500/3

REV	DATE	DESCRIPTION	BY	APPR
1	07JUL94	NOTE 1 ADDED	GR	GR
2	25JAN10	HOLE TOLERANCE CHANGED FROM ± 0.005 TO -0.000 -- $+0.004$	CXY	CRH

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
SEE CHART
FINISH
SEE NOTES
DO NOT SCALE DRAWING

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NEXT ASSY
USED ON
APPLICATION

SIZE A	DWG. NO. A218-____-____	REV 2
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1