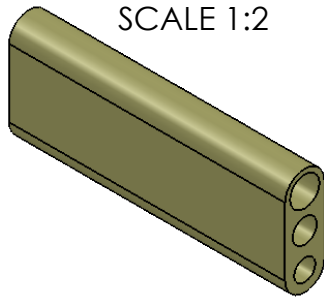


DASH NO.	GLASS
-KK	KK1
-S	KSF5
-SS	KSF10
-K	KF2
-C	KC331
-Q	QUARTZ

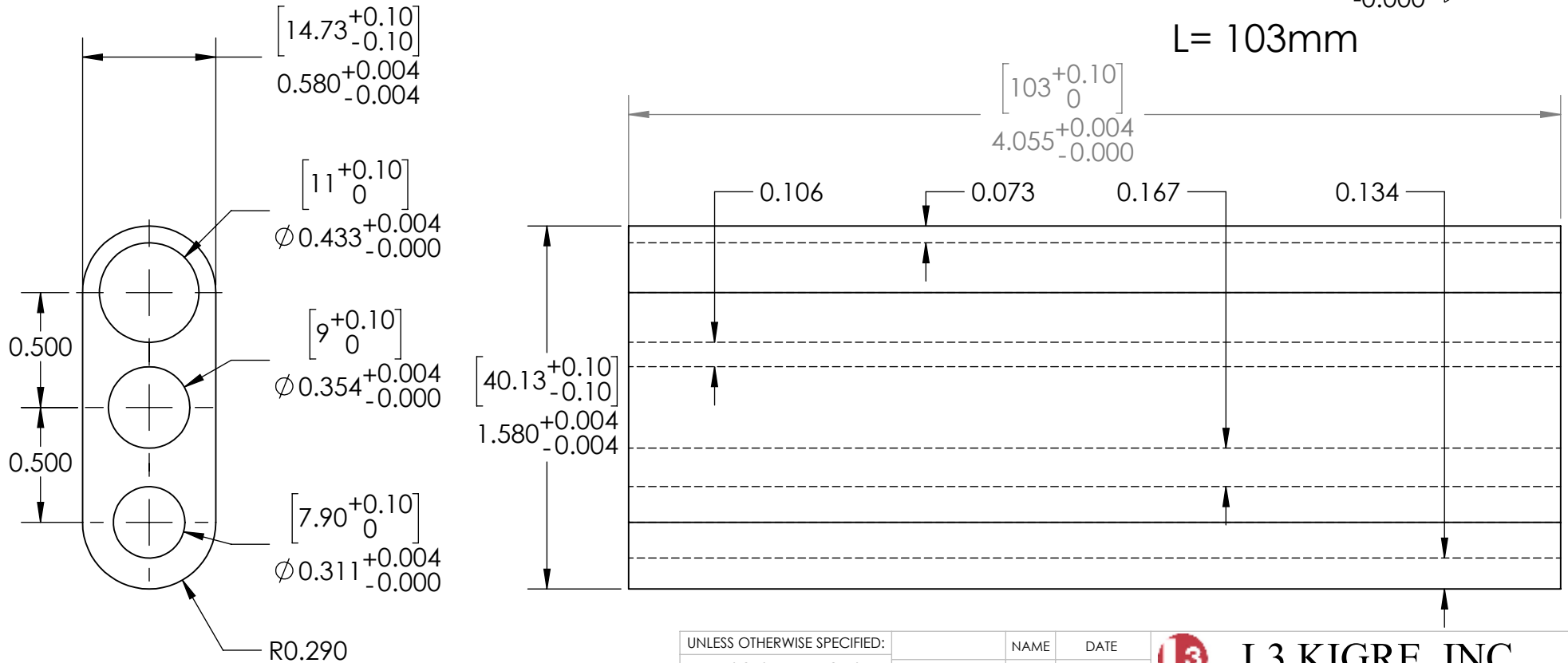
PART NUMBER			
-EXAMPLE-			
B A2513 - 332 - KK - NS			
REV	DRAWING NO.	LENGTH	MATERIAL
			NON-STANDARD (SEE JOB CARD)
NO SOAK, LIGHT FIRE POLISH			



KSF-10

NO.	NOTES
1	▶ BLANK CUT LENGTH = L + 0.5".
2	L = LASER ROD LENGTH - 0.680" (USE 3.0" FOR 80 mm)
3	POLISH INSIDE AND OUT TO CLARITY, TO 80 - 50 SCRATCH - DIG.
4	ENDS-FINE GROUND & CHAMFER ON O.D. & I.D. 0.005" - 0.010".
5	STRENGTHEN - 3 DAY SOAK. (EXCEPT WHERE NOTED).
6	WEB SPACING FOR REFERENCE ONLY
7	FILL IN LENGTH ON DRAWING.

L = 4.055" $\begin{matrix} +0.004 \\ -0.000 \end{matrix}$ ▶
L = 103mm



REV	DATE	DESCRIPTION	BY	APPR
1	07JUL94	NOTE 1 ADDED	GR	GR
2	25JAN10	HOLE TOLERANCE CHANGED FROM ±0.005 TO -0.000 -- +0.004	CXY	CRH

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
(EXCEPT WHERE NOTED)
TOLERANCES:
ONE PLACE DECIMAL ±0.020
TWO PLACE DECIMAL ±0.010
THREE PLACE DECIMAL ±0.005

	NAME	DATE
DRAWN	CRH	25JAN13
CHECKED	ST	25JAN13
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

L3 L3 KIGRE, INC.
TITLE:
TUBE, FILTER - 500/3

	NEXT ASSY	USED ON
	APPLICATION	
	DO NOT SCALE DRAWING	

MATERIAL
SEE CHART
FINISH
SEE NOTES
DO NOT SCALE DRAWING

SIZE	DWG. NO.	REV
A	A218-4.055"-SS-NS	2
SCALE 3:2	WEIGHT:	SHEET 1 OF 1

5

4

3

2

1